

In the Claims:

Amend claims 1-4 as follows:

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SM
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1. (amended) A method for manufacturing a [pleadable] ~~pleatable~~ filter material from a thermally bonded non-woven fabric, comprising [the steps of]:
forming a single fibrous web from drawn and undrawn synthetic fibers;
calendering only the single fibrous web[;] in a single calendering step, wherein during the single calendering step, [bonding] the undrawn fibers in the single fibrous web are bonded in a tension-free manner between profiled calender rolls to form the non-woven fabric, without inhomogeneities over the cross-section of the non-woven fabric and without the use of flat bonding, [;] and wherein during the single calendering step,
[forming] spacers are formed in the non-woven fabric to thereby form the filter material.

C2

2. (amended) The method of claim 1, further comprising [the step of]:
preheating the fibrous web and then guiding the fibrous web between heated calender rolls during the single calendering step.

3. (amended) The method of claim 1, further comprising [the step of]:
preheating the fibrous web and then guiding the fibrous web between cooled calender rolls during the single calendering step.

4. (amended) The method of claim 1, further comprising [the step of]:
guiding the fibrous web, unheated, between heated calender rolls during the single calendering step.